



VISUAL INSPECTION REPORT

Job Details

Client : PT. Armada Gema Nusantara
Project Name : CMP Project
P.O. Number : 4500215518
Location : HCML FIELD MADURA Straits, East Java
Installation : FPSO KAS III
Date of Inspection : 2424-12-10
Report No : 20AGN22191410PP313
AG IRM Project No : 20AGN2219
Module : M35
Component ID : 2-CA200-16-PW-7003-N
Component Type : Piping
Material : PIPE SMLS B444 Gr UNS N06625
Design Temperature : 107
Operating Temp : 69.8
Design Pressure : 92.4 Barg
Operating Pressure : 82.7 Barg
Rep Line : No
Corrosion Loop : 094-PW-A
Line From : 35-VJ-1610
Line To : 35-PSV-1610A
P&ID : PID-3501

Inspection Summary

Table with 3 columns: Isometric Index, Results, Rectification WO No. Rows contain 'test' entries.

External Inspection Checklist for Process Piping

2-CA200-16-PW-7003-N

Section 1 - Structural

- a) Check and ensure expansion joints are not bent out of shape.
b) Check for any dents and misalignments, overhung, inadequate

Table with 3 columns: Status, Discrepancy, Photo ref. Row 1: Status checkmark, Discrepancy test, Photo ref n/a. Row 2: Status n/a, Discrepancy test, Photo ref See photo pages

Section 2 - Piping Supports

- a) Check for missing supports that can cause the pipe to rupture under weight.

Table with 3 columns: Status, Discrepancy, Photo ref. Row 1: Status n/a, Discrepancy na.png, Photo ref na.png

Section 3 - Coating

- a) Assess the coating condition of the piping system.

Table with 3 columns: Status, Discrepancy, Photo ref. Row 1: Status X, Discrepancy test, Photo ref

Section 4 - Leaks

- a) Check for leaks and identify locations.

Table with 3 columns: Status, Discrepancy, Photo ref. Row 1: Status n/a, Discrepancy test, Photo ref See photo pages

Section 5 - Corrosion

- a) Identify corroded areas and record them. Take measurements and record pit depth.

Table with 3 columns: Status, Discrepancy, Photo ref. Row 1: Status n/a, Discrepancy test, Photo ref n/a

Section 6 - Insulation and Insulation Penetrations

- a) Ensure all cladding is sealed.
b) Seal all exposed areas.
c) Expose some insulation are not vibrating or cracking.

Table with 3 columns: Status, Discrepancy, Photo ref. Row 1: Status checkmark, Discrepancy test, Photo ref. Row 2: Status n/a, Discrepancy test, Photo ref See photo pages. Row 3: Status checkmark, Discrepancy test, Photo ref n/a

Section 7 - Small Bore Attachments

- a) Ensure all small bore attachment are not vibrating or cracking.

Table with 3 columns: Status, Discrepancy, Photo ref. Row 1: Status checkmark, Discrepancy test, Photo ref n/a

Section 8 - Threaded Plugs

- a) Check condition of threaded plugs to ensure they are not corroded.

Table with 3 columns: Status, Discrepancy, Photo ref. Row 1: Status n/a, Discrepancy test, Photo ref See photo pages

Legend

Status checkmark : Drawing as per actual condition, no anomaly
Status X : Drawing as per actual condition, found anomaly
Status n/a : Not exist at drawing and actual condition, no access for inspection

Comments

Table with 1 column: Comments. Rows contain 'test' entries.

Table with 4 columns: Name, Qualification, Signature, API Inspector. Row 1: Name: Ercarter E. Silalahi, Qualification: API 570/API 510, Signature: [Handwritten Signature], API Inspector: [Blank]



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ABS In-Water Specialist  
Cert No. 21-4655696-A  
ABS ESP Hull Gauging  
Cert No. 21-4655692-A  
ABS Remote Inspection Techniques  
Cert No. 21-4996595-A  
SKUP MIGAS NDT ★★

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Photographic Support



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Isometric